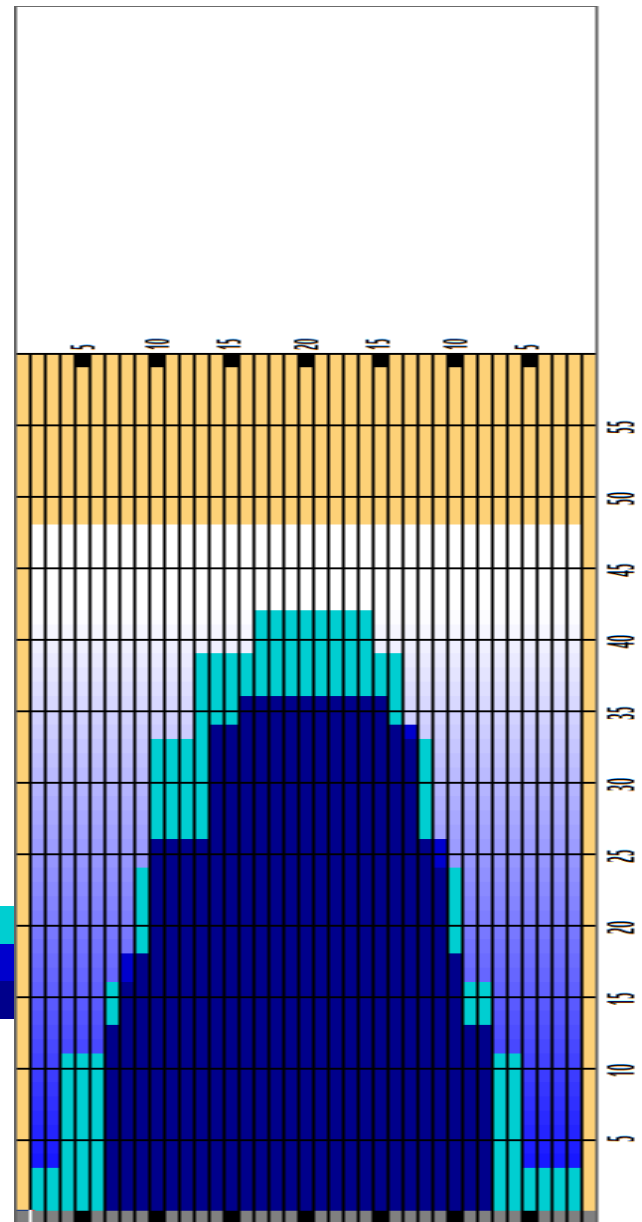


| | | | | | |
|----------------------|----------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 48 | Reverse Brush Drop | 38 | Oil Per Board | 50 ul |
| Forward Oil Total | 20.75 mL | Reverse Oil Total | 11.8 mL | Volume Oil Total | 32.55 mL |
| Tank Configuration | N/A | Tank A Conditioner | infinity | Tank B Conditioner | infinity |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 3 | 14 | A | 111 | 0.0 | 3.9 | 3.9 | 5550 |
| 2 | 4L | 6R | 3 | 18 | A | 93 | 3.9 | 11.5 | 7.6 | 4650 |
| 3 | 7L | 8R | 2 | 18 | A | 52 | 11.5 | 16.6 | 5.1 | 2600 |
| 4 | 9L | 10R | 3 | 18 | A | 66 | 16.6 | 24.2 | 7.6 | 3300 |
| 5 | 10L | 12R | 3 | 22 | A | 57 | 24.2 | 33.5 | 9.3 | 2850 |
| 6 | 13L | 14R | 2 | 22 | A | 28 | 33.5 | 39.7 | 6.2 | 1400 |
| 7 | 17L | 16R | 1 | 22 | A | 8 | 39.7 | 42.8 | 3.1 | 400 |
| 8 | 2L | 2R | 0 | 22 | A | 0 | 42.8 | 48.0 | 5.2 | 0 |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 22 | A | 0 | 48.0 | 36.0 | -12.0 | 0 |
| 2 | 16L | 15R | 1 | 18 | A | 10 | 36.0 | 33.5 | -2.5 | 500 |
| 3 | 14L | 13R | 3 | 18 | A | 42 | 33.5 | 25.9 | -7.6 | 2100 |
| 4 | 10L | 11R | 3 | 18 | A | 60 | 25.9 | 18.3 | -7.6 | 3000 |
| 5 | 8L | 10R | 2 | 18 | A | 46 | 18.3 | 13.2 | -5.1 | 2300 |
| 6 | 7L | 8R | 3 | 18 | A | 78 | 13.2 | 5.6 | -7.6 | 3900 |
| 7 | 2L | 2R | 0 | 14 | A | 0 | 5.6 | 0.0 | -5.6 | 0 |



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 30

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 4.53 | 1.53 | 1.07 | 1.05 | 1.84 | 6.9 |

